GOCE DELCEV UNIVERSITY, STIP, NORTH MACEDONIA
FACULTY OF ELECTRICAL ENGINEERING

ETIMA 2025
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TECHNICAL SCIENCES APPLIED IN ECONOMY, EDUCATION AND INDUSTRY

УНИВЕРЗИТЕТ „ГОЦЕ ДЕЛЧЕВ", ШТИП
ЕЛЕКТРОТЕХНИЧКИ ФАКУЛТЕТ

GOCE DELCEV UNIVERSITY, STIP
FACULTY OF ELECTRICAL ENGINEERING

ТРЕТА МЕЃУНАРОДНА КОНФЕРЕНЦИЈА
THIRD INTERNATIONAL CONFERENCE

ETИМА / ETIMA 2025

ЗБОРНИК НА ТРУДОВИ
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24-25 септември 2025 | 24-25 September 2025

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PREFACE

The Third International Conference "Electrical Engineering, Technology, Informatics, Mechanical Engineering and Automation – Technical Sciences in the Service of the Economy, Education and Industry" (ETIMA'25), organized by the Faculty of Electrical Engineering at the "Goce Delchev" University – Shtip, represents a significant scientific event that enables interdisciplinary exchange of knowledge and experience among researchers, professors, and experts in the field of technical sciences. The conference was held in an online format and brought together 78 authors from five different countries.

The ETIMA conference aims to establish a forum for scientific communication, encouraging multidisciplinary collaboration and promoting technological innovations with direct impact on modern life. Through the presentation of scientific papers, participants shared the results of their research and development activities, contributing to the advancement of knowledge and practice in relevant fields.
The first ETIMA conference was organized four years ago, featuring 40 scientific papers. The second conference took place in 2023 and included over 30 papers. ETIMA'25 continued this scientific tradition, presenting more than 40 papers that reflect the latest achievements in electrical engineering, technology, informatics, mechanical engineering, and automation.

At ETIMA'25, papers were presented that addressed current topics in technical sciences, with particular emphasis on their application in industry, education, and the economy. The conference facilitated fruitful discussions among participants, encouraging new ideas and initiatives for future research and projects.

ETIMA'25 reaffirmed its role as an important platform for scientific exchange and international cooperation. The organizing committee extends sincere gratitude to all participants for their contribution to the successful realization of the conference and its scientific value.

We extend our sincerest gratitude to all colleagues who, through the presentation of their papers, ideas, and active engagement in discussions, contributed to the success and scientific significance of ETIMA'25.

The Organizing Committee of the Conference

ПРЕДГОВОР

Третата меѓународна конференција „Електротехника, Технологија, Информатика, Машинство и Автоматика – технички науки во служба на економијата, образованието и индустријата" (ЕТИМА'25), организирана од Електротехничкиот факултет при Универзитетот „Гоце Делчев" – Штип, претставува значаен научен настан кој овозможува интердисциплинарна размена на знаења и искуства меѓу истражувачи, професори и експерти од техничките науки. Конференцијата се одржа во онлајн формат и обедини 78 автори од пет различни земји.

Конференцијата ЕТИМА има за цел да создаде форум за научна комуникација, поттикнувајќи мултидисциплинарна соработка и промовирајќи технолошки иновации со директно влијание врз современото живеење. Преку презентација на научни трудови, учесниците ги споделуваат резултатите од своите истражувања и развојни активности, придонесувајќи кон унапредување на знаењето и практиката во релевантните области.

Првата конференција ЕТИМА беше организирана пред четири години, при што беа презентирани 40 научни трудови. Втората конференција се одржа во 2023 година и вклучи над 30 трудови. ЕТИМА'25 продолжи со истата научна традиција, презентирајќи повеќе од 40 трудови кои ги отсликуваат најновите достигнувања во областа на електротехниката, технологијата, информатиката, машинството и автоматиката.

На ЕТИМА'25 беа презентирани трудови кои обработуваат актуелни теми од техничките науки, со посебен акцент на нивната примена во индустријата, образованието и економијата. Конференцијата овозможи плодна дискусија меѓу учесниците, поттикнувајќи нови идеи и иницијативи за идни истражувања и проекти.

ЕТИМА'25 ја потврди својата улога како значајна платформа за научна размена и интернационална соработка. Организациониот одбор упатува искрена благодарност до сите учесници за нивниот придонес кон успешната реализација на конференцијата и нејзината научна вредност. Конференцијата се одржа онлајн и обедини седумдесет и осум автори од пет различни земји.

Изразуваме голема благодарност до сите колеги кои со презентирање на своите трудови, идеи и активна вклученост во дискусиите придонесоа за успехот на ЕТИМА'25 и нејзината научна вредност.

Организационен одбор на конференцијата

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ADVANCEMENTS IN INDUSTRIAL DIGITAL SENSORS (VERSION 3.0 TO 4.0) AND RADAR SYSTEMS FOR OBJECT DETECTION: A STATE-OF-THE-ART REVIEW

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Abstract

In this digital age, sensors and digital components are a crucial part of modern life, as they are used daily to simplify various processes. The use of the sensors and other industrial components is wider starting from science, IoT, technology stakeholders and finishing to educational processes which shows that this kind of components are used in every field. This scientific paper represents a review of the latest advancements and developments in the industrial digital sensors and components, focusing on versions 3.0 and 4.0 and also their use to develop radar systems for object detection. The review mostly focuses on covering key advancements and developments, challenges and future directions in these fields and technologies, providing insight for students, researchers, engineers and also industry stakeholders.

Key words

industrial digital sensors, version 3.0 to 4.0, radar systems, object detection, advancements, challenges.

Introduction

As the today's technology is rapidly evolving and developing also the industrial digital sensors and radar systems have become crucial components across various fields and sectors, including manufacturing, automation, transportation, surveillance, robotics and the most crucial the educational process. The transitions from version 3.0 to version 4.0 of the sensors marks a significant milestone in sensor and radar system advancements and developments, offering to users enhanced capabilities, improved performance, and increased reliability. This paper mostly focuses on comprehensive review of the state of the art in industrial digital sensors and components and also radar systems for object detection, highlighting key advancements, challenges and future directions in these critical technologies and fields. In the paper is explored the evolution of radar systems for object detection, highlighting advancements in signal processing, imaging, and target tracking algorithms and also how they can be used in different crucial projects in order to improve their performances and capabilities. The key of the project is to identify challenges and limitations associated with current sensor and radar technologies and propose potential solutions and future research directions in order to give advices and directions to other researchers how they can use this kind of components and technologies in their projects and experiments.

1. Related Work

In this century the digital sensors and radar systems play a vital and significant role in process automation, quality control, asset tracking, and environmental sensing, contributing to enhanced productivity, safety, and sustainability [1], [2]. Industrial digital sensors and radar systems have witnessed significant advancements and development in recent years, driven by technological innovations, industry demands, and research breakthroughs [3]. This scientific paper review and state of art aims to provide a comprehensive overview of the latest developments in these critical technologies, focusing on version 3.0 to 4.0 digital sensors and advanced radar systems for object detection which are used for crucial projects and experiments in different scientific fields and areas [4], [5]. The advancements and developments in industrial digital sensors and components from version 3.0 to 4.0 and also radar systems have paved the way for their widespread adoption across various industries, including automotive, aerospace, healthcare, and environmental monitoring [6] – [8].

1.1. Evolution of Industrial Digital Sensors

Over years the industrial digital sensors have undergone big remarkable transformations and transitions driven by the development of material science, electronics, information technology, educational research and also the science research [8], [9]. The shift from analog to digital sensors has revolutionized data acquisition and processing in industrial applications, enabling real-time monitoring, predictive maintenance, and process optimization [10]. The versions 3.0 and 4.0 represent the latest generation of digital sensors that are present in the market, that mostly are characterized by improved accuracy, resolution, response time and communication capabilities and ability to synchronize with the digital devices [11]. All the digital sensors with the versions 3.0 and 4.0 play a significant and vital role in ensuring product quality, operational efficiency and safety in diverse industrial settings [12], [13].

1.2. Key Features of Industrial Digital Sensors with version 3.0 and 4.0

The industrial digital sensors with versions 3.0 and 4.0 have these several key features and functionalities:

- Higher accuracy: The industrial digital sensors with version 4.0 tend to have exhibit superior accuracy compared to their predecessors, that can give precise measurements and control in different projects and experiments. They can be used also for educational purposes to show the accuracy of detecting objects or for different crucial measurements depending on the field of research [13].
- Enhanced resolution: The increased and developed resolution of industrial digital sensors with version 4.0 allows them to be connected to different digital devices that can used for finer detail capture, essentially for detecting subtle changes or anomalies in industrial environments and fields [14].
- Faster response time: Reduced response times in industrial digital sensors with version 4.0 sensors facilitate real-time data acquisition and decision-making, enhancing overall system performance and capabilities [15].
- Digital communication protocols: The industrial digital sensors with version 4.0 have the ability and possibility to be integrated with different digital devices with IoT platforms and control systems by integrating them with standardized digital communication protocols such as Modbus, Profibus, Ethernet/IP and different digital communication protocols used in IoT platforms and technologies [16].

- Energy efficiency: Sensors with version 4.0 are designed and integrated with energy-efficient technologies and components that minimize power consumption and contribute to sustainable goals in industrial operations [15], [16].
- Smart features: Integration and incorporation of smart features and technologies like self-diagnosis, predictive maintenance algorithms and adaptive control enhances sensor reliability and operational efficiency [17].

Table 1. Comparison of Digital Sensor Versions 3.0 vs. 4.0

Feature	Version 3.0 Sensors	Version 4.0 Sensors
Accuracy	Standard precision	Higher precision (improved error margin)
Resolution	Moderate	High-resolution for detailed detection
Response Time	Slower reaction in real-time applications	Faster response for real-time monitoring
Communication	Basic wired communication	Advanced IoT & wireless compatibility
Energy Efficiency	Moderate	Optimized for low-power applications
Smart Features	Limited self-diagnostics	AI-enhanced predictive maintenance
Application Scope	General industry applications	Smart factories, automation, and AI-integrated systems

1.3. Role of radar systems in object detection

With the development of technology and scientific research field radar systems play a crucial and vital role in object detection, localization and tracking across a wide range of applications including automative, aerospace, maritime, security and robotics [13], [14]. Unlike traditional sensor modalities like vision-based systems, radar systems offer distinct advantages such as robust performance in adverse weather conditions, long-range detection capabilities and possibilities and also 2 and 3D imaging capabilities [15], [16]. The evolution of radar systems from analog to digital architectures had led to significant improvements in detection accuracy, resolution, signal processing capabilities and improved communication with digital devices [17].

1.4. Advancements in Radar systems for object detection

The advancements in radar systems for object detection can be characterized by several crucial key developments and improvements [1], [2]:

- Multi-Modal sensing: The integration of radar with other sensing modalities and components such as LiDAR, cameras, and ultrasonic or other types of sensors enabling multimodal perception, enhancing object detection and recognition capabilities and possibilities in different conditions [3] – [5].
- High-Resolution imaging: All the modern radar systems employ advanced signal processing techniques such as synthetic aperture radar (SAR) and phased array antennas

to achieve high-resolution imaging, crucial for detailed object characterization and description [6], [7].

- Target Tracking algorithms: Sophisticated target tracking algorithms, including Kalman filters, particle filters, and neural network-based approaches, enable robust and accurate object tracking in dynamic environments and conditions [8].
- Adaptive beamforming: Adaptive beamforming techniques optimize radar beam patterns based on environmental conditions, improving detection range, angle, resolution, and interference rejection [9], [10].
- Interference mitigation: Radar systems incorporate advanced interference mitigation strategies to minimize false alarms and improve detection reliability in crowded and noisy environments and conditions [11] – [13].

Table 2. Workflow of Radar-Based Object Detection

Step	Description
1. Signal Transmission	The radar emits a signal towards the target.
2. Reflection & Reception	The transmitted signal bounces off objects and returns to the receiver.
3. Signal Processing	The system processes the received signal using algorithms.
4. Object Identification	Detection is improved with AI-based classification models (e.g., YOLO, CNN).
5. Output & Display	Data visualization occurs via software/hardware interfaces.
6. Adaptive Learning (Optional)	Some systems implement machine learning to enhance future detection.

1.5. Comparative Analysis and Performance Evaluation

A comparative analysis and performance evaluation of industrial digital sensors (version 3.0 to 4.0) and radar systems for object detection provide valuable insights into their capabilities, possibilities, limitations, and suitability for specific applications [13] – [15]. Key performance metrics include accuracy, resolution, response time, detection range, interference rejection, energy efficiency, and cost-effectiveness [16]. These key performance metrics are crucial for building different projects and experiments because those parameters define the functionality of the project or experiment [17]. The key performance metrics are:

- Accuracy and Resolution: Version 4.0 digital sensors typically offer higher accuracy and resolution compared to earlier versions and analog counterparts. This is essential for applications, projects or experiments requiring precise measurements and detection of small-scale features or anomalies [13], [14].
- Response Time and Real-Time Processing: Version 4.0 sensors demonstrate improved response times, enabling real-time data acquisition and processing. Rapid response is critical in dynamic industrial environments and safety-critical applications [15].
- Detection Range and Coverage: Radar systems excel in long-range detection and wide-area coverage, making them suitable for surveillance, tracking, and monitoring applications across large-scale environments. The ability to detect targets at extended ranges enhances situational awareness and threat detection capabilities [15], [16].

- Interference Rejection and Clutter Suppression: Advanced radar signal processing techniques, such as adaptive beamforming and interference mitigation algorithms, enhance clutter suppression and interference rejection, improving target detection reliability in complex and noisy environments [17].
- Energy Efficiency and Sustainability: Both digital sensors and radar systems are designed with energy-efficient technologies, contributing to sustainable operation, and reduced environmental impact. Energy optimization strategies and power management solutions further enhance their efficiency and longevity [17].

1.6. Applications of industrial digital sensors and radar systems in various industries and fields

The everyday innovation and development of science and technology enables these kinds of sensors to be used in different projects, experiments or various industries and fields, which mean that they are crucial to many industries or fields and also for the science and technology also [1] – [3]. The applications of industrial digital sensors (version 3.0 to 4.0) and radar systems for object detection span various industries and use cases:

1. Manufacturing and Automation: Digital sensors play crucial roles in manufacturing processes, including quality control, condition monitoring, and predictive maintenance. Radar systems support automation in industrial settings, enabling collision avoidance, material tracking, and inventory management [4], [5].
2. Transportation and Autonomous Systems: Radar systems are integral to autonomous vehicles, drones, and robotics, providing essential perception capabilities for navigation, obstacle detection, and path planning. Digital sensors enhance safety and efficiency in transportation systems through traffic monitoring and vehicle health monitoring [6], [7].
3. Surveillance and Security: Radar-based surveillance systems are deployed for perimeter security, intruder detection, and border surveillance, leveraging long-range detection capabilities and all-weather performance. Digital sensors support security applications through access control, biometric identification, and environmental monitoring [8].
4. Environmental Monitoring and Resource Management: Digital sensors enable environmental sensing, pollution monitoring, and resource management in agriculture, forestry, and water management. Radar systems contribute to environmental monitoring through weather surveillance, disaster response, and ecosystem monitoring.
5. Healthcare and Biomedical Applications: Digital sensors are used in medical devices for patient monitoring, diagnostic imaging, and healthcare automation. Radar-based imaging techniques support biomedical applications such as non-invasive imaging, tumour detection, and physiological monitoring [9] – [12].

1.7. Future Directions and Challenges

Despite the significant advancements and widespread adoption of industrial digital sensors and radar systems, several challenges and research opportunities remain [13], [14]:

1. Miniaturization and Integration: Continued efforts are needed to miniaturize sensors and radar systems while maintaining or improving performance. Integration with emerging technologies such as edge computing, AI, and IoT will enable seamless deployment in diverse applications [14], [15].
2. Data Security and Privacy: Ensuring data security, privacy, and integrity is paramount, especially in interconnected and data-driven environments. Robust encryption,

authentication, and access control mechanisms are essential to protect sensitive information [16].

3. Interoperability and Standardization: Enhancing interoperability and standardization across sensor and radar systems facilitates seamless integration, data exchange, and collaboration. Common protocols, data formats, and communication standards promote compatibility and scalability [15] – [17].

4. Environmental Adaptation and Robustness: Sensors and radar systems must demonstrate resilience to environmental challenges, including temperature variations, electromagnetic interference, and harsh operating conditions. Robust design, ruggedization, and reliability testing are critical for ensuring performance under diverse scenarios [17].

5. Ethical and Regulatory Considerations: Addressing ethical implications, regulatory compliance, and societal concerns associated with sensor data collection, usage, and decision-making is essential. Transparent governance frameworks, ethical guidelines, and stakeholder engagement foster responsible innovation and deployment [17].

1.8. Limitations and challenges

Limitations and challenges of industrial digital sensor (version 3.0 to 4.0) and radar systems for object detection are [15]:

1. Environmental Variability: The performance of sensors and radar systems may be influenced by environmental factors such as temperature variations, humidity levels, and electromagnetic interference. Robustness testing and environmental adaptation strategies are necessary to mitigate and overcome these challenges and obstacles [15].

2. Data Security and Privacy Concerns: Ensuring data security, privacy, and integrity is a significant challenge, especially in interconnected and data-driven systems. Encryption, authentication, and access control mechanisms must be implemented to safeguard sensitive information and data [15], [16].

3. Interoperability and Compatibility Issues: Achieving seamless interoperability and compatibility between different sensor technologies, communication protocols, and data formats can be complex [16], [17].

Several avenues for future research and development emerge from the review of this paper:

1. Advanced Signal Processing Techniques: Further exploration of advanced signal processing algorithms, such as machine learning, deep learning, and pattern recognition, can enhance the capabilities of radar systems for target or object detection, classification, and tracking in complex environments [11], [12].

2. Energy Harvesting and Sustainability: Investigating energy harvesting technologies, self-powered sensors, and sustainable design practices can contribute to energy-efficient operations and environmental sustainability in sensor networks and IoT deployments [13], [14].

3. Interoperability and Standardization: Promoting interoperability, compatibility, and standardization across sensor technologies, communication protocols, and data formats is crucial for seamless integration and data exchange in interconnected systems [15].

4. Robustness Testing and Environmental Adaptation: Conducting robustness testing, environmental simulations, and adaptive algorithms development can enhance sensor resilience to environmental variations, electromagnetic interference, and adverse conditions [15], [16].

5. Human-Centric Design and User Experience: Incorporating human-centric design principles, user experience optimization, and user feedback mechanisms can improve the

usability, accessibility, and acceptance of sensor-driven solutions in diverse user domains [17].

6. Cross-Disciplinary Collaboration: Encouraging cross-disciplinary collaboration between researchers, industry experts, policymakers, and end-users can foster innovation, knowledge exchange, and real-world impact in sensor and radar technology development [17].

Conclusion

In the paper was highlighted the rapid evolution, advancement, and development of industrial digital sensors (version 3.0 to 4.0) and radar systems for object detection. These technologies play a vital and crucial role in diverse applications, offering enhanced capabilities, improved performance, and innovative solutions to complex challenges. The transition of industrial digital sensors (from version 3.0 to 4.0) has resulted in significant improvements in accuracy, resolution, response time, and energy efficiency. These advancements have enabled enhanced precision, faster real-time processing, and seamless integration with digital communication protocols and IoT platforms and devices. Advanced radar systems exhibit extended detection ranges, high-resolution imaging, adaptive beamforming, and integration with autonomous systems. These capabilities are essential for reliable object detection, tracking, and navigation in diverse applications, including surveillance, transportation, and environmental monitoring. By addressing challenges, leveraging opportunities, and embracing collaborative approaches, we can unlock the full potential of sensor and radar technologies in shaping a smarter, more connected, and sustainable future. This paper serves as a stepping stone for ongoing research, innovation, and practical applications in the exciting field of sensor and radar systems.

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